

SPLIT











Date: Tuesday, 5/9/2006 9:17:09 AM  
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MOUNTING PLATE
Job Number	: 27042		
Estimate Number	: 12408		
P.O. Number	: N/A	Part Number	: D34992
This Issue	: 5/9/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D3499 REV A
First Issue	: N/A	Project Number	: N/A
Previous Run	: N/A	Drawing Revision	: A
		Material	: N/A
		Due Date	: 5/16/2006
Written By	: SEE COMMENT BELOW	Qty:	10 Um: Each
Checked & Approved By	: SEE ABOVE USE J. DAK		
Comment	: Est Rev: A New Issue 06-05-05 JLM		

Additional Product

Job Number: 

Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6S125	6061-T6 .125 Sheet
		
	Comment: Qty.: 1.1214 sf(s)/Unit Total: 11.2140 sf(s) 6061-T6 .125 Sheet (M6061T6S0125) Batch: M18666	
		ml 06 05 05
2.0	WATER JET	FLOW WATER JET
		
	Comment: FLOW WATER JET 1-Cut as per Dwg D3499 Dwg Rev: A Prog Rev: A  2-Deburr if necessary	
		ml 06 05 09 (10) HM 06/05/10 (10) mF. 06-05-10 (10)
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
		ml 06 05 09 (10)
4.0	QC8	SECOND CHECK
		
	Comment: SECOND CHECK	
		06-05-10 (10)
5.0	BRAKE NC	NC BRAKE
		
	Comment: NC BRAKE Bend as per Dwg D3499	
		SB 06/05/18 (10)
	4.1 - deburr as necessary.	
		mF.

## Process Sheet

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Drawing Name: MOUNTING PLATE

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*RC 06-05-19*

*(8)*

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

*A.M 06-05-19*

*(8)*

8.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

*A.M 06-05-19*

*(8)*

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

*SP 06/05/23*

*8*

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

*5781*

*06/05/23 (8)*

11.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*SP 06/05/25 (8)*

Job Completion

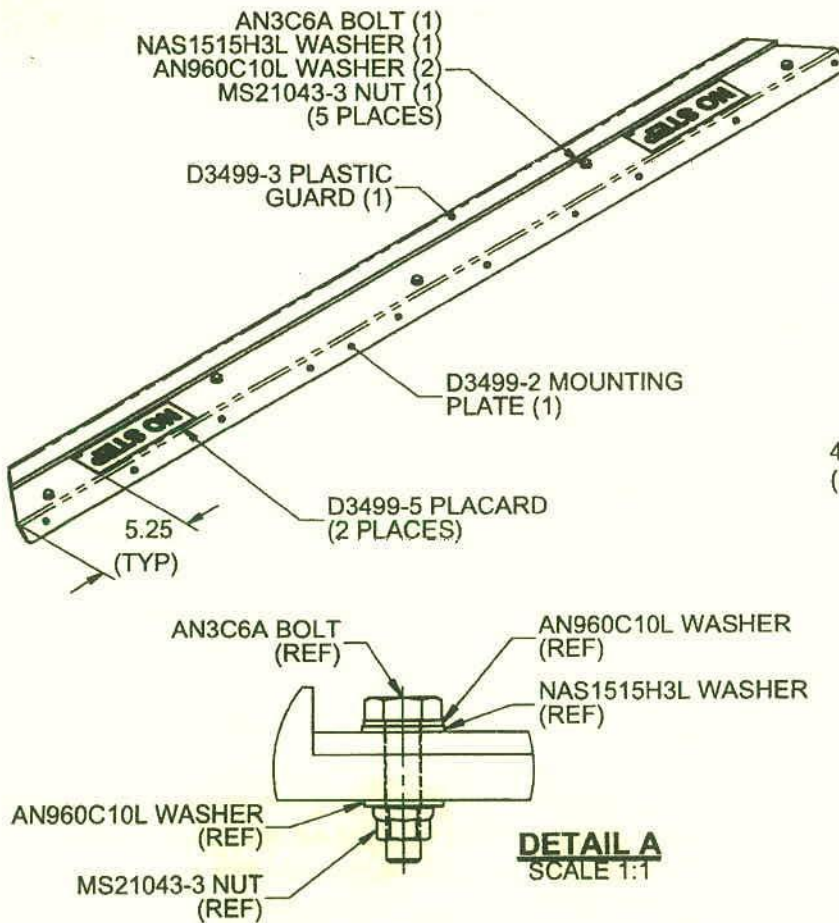


*U 06-05-25*

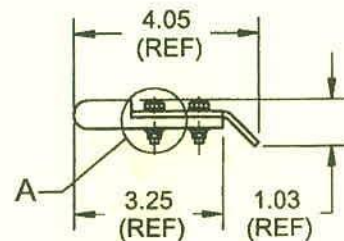
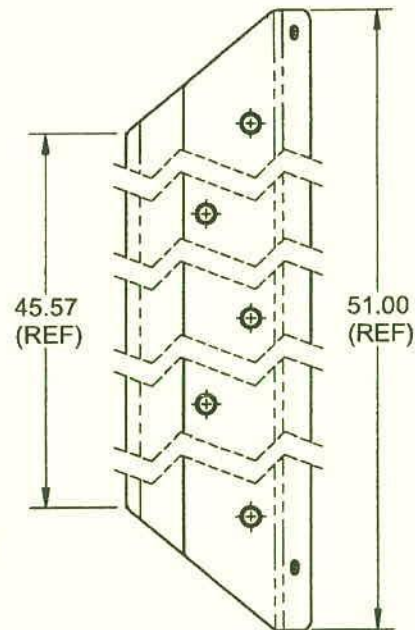


**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3499</b>	REV. A SHEET 1 OF 4
DATE <b>06.04.11</b>		TITLE <b>CABLE GUARD</b>	SCALE 1:4
A	06.04.11	NEW ISSUE	



RELEASED  
06.05.03 *[Signature]*



### D3499-042 CABLE GUARD ASSEMBLY

QTY -042	P/N	DESCRIPTION
X	D3499-042	CABLE GUARD ASSEMBLY
1	D3499-2	MOUNTING PLATE
1	D3499-3	PLASTIC GUARD
2	D3499-5	PLACARD
5	AN3C6A	BOLT
10	AN960C10L	WASHER
5	MS21043-3	NUT
5	NAS1515H3L	WASHER

### NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010

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73

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X

Measured by:	MM : MM
Date:	06/05/09

Date:

206-05-10

Date:

H:\FORMS\Quality Assurance\approved QA\FAI revD